



## A 13-bit Pipelined-SAR ADC for Mobile IoT Devices

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### Introduction

- Some mobile IoT devices incorporate high-resolution sensors and operate within a limited bandwidth of a few Mega-Hertz. For such applications, a pipelined-SAR analog-to-digital converter (ADC) is typically used to convert analog signals in nature into digital signals. [1]
- A pipelined-SAR ADC consists of multiple SAR ADCs, where a residue amplifier amplifies the residue signal in the coarse-stage ADC with a certain inter-stage gain. The digital outputs are combined through error correction.

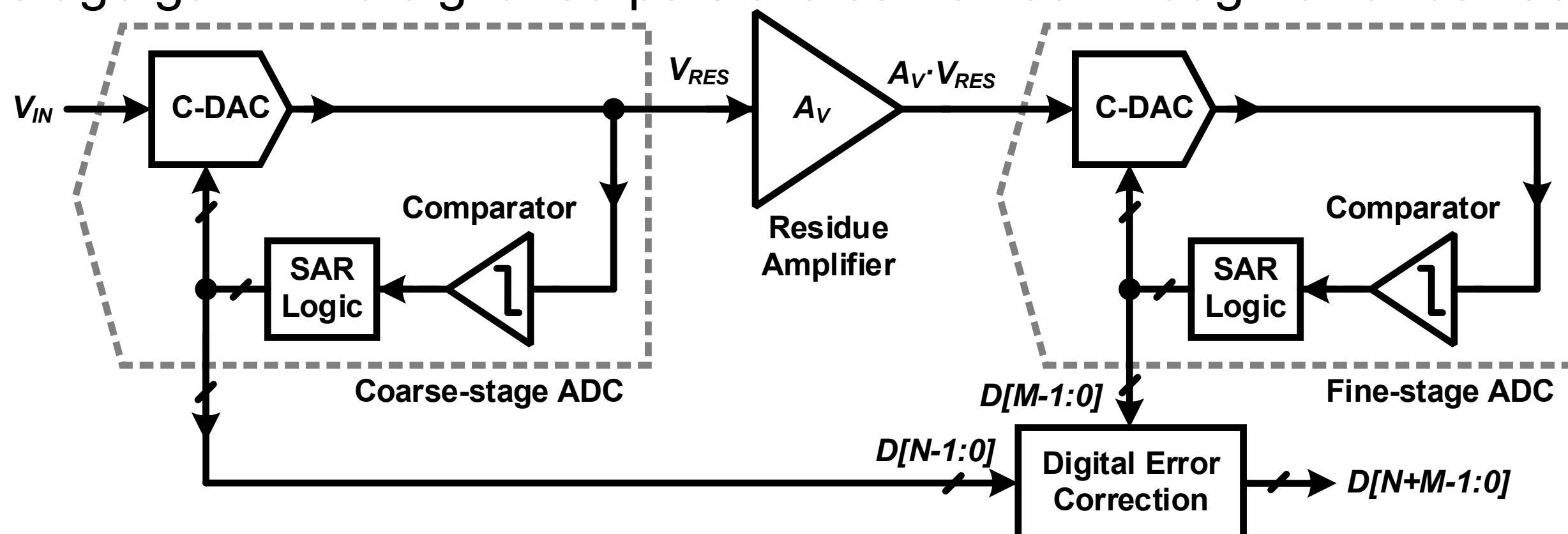


Fig. 1. Block diagram of a pipelined-SAR ADC

### Top Block Diagram

- Fig. 2 represent overall block diagram of the presented 13-bit pipelined-SAR ADC. The ADC is designed differentially in actual implementation.
- A residue amplifier amplifies coarse-stage residue signal with 8 V/V gain.
- C-DACs are implemented with a split-capacitor technique to reduce switching energy and maintain same top-plate common-mode level during comparisons.
- A global SAR logic synchronously controls the overall ADC's operation.

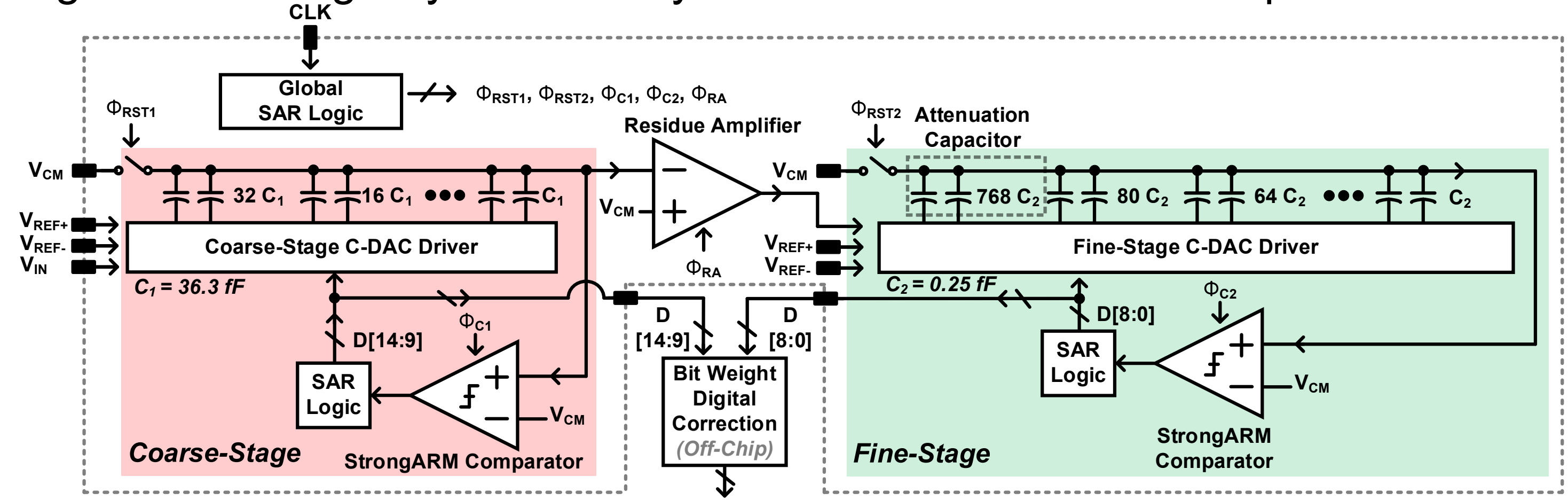


Fig. 2. Block diagram of the presented 13-bit pipelined-SAR ADC

### Measurement Results

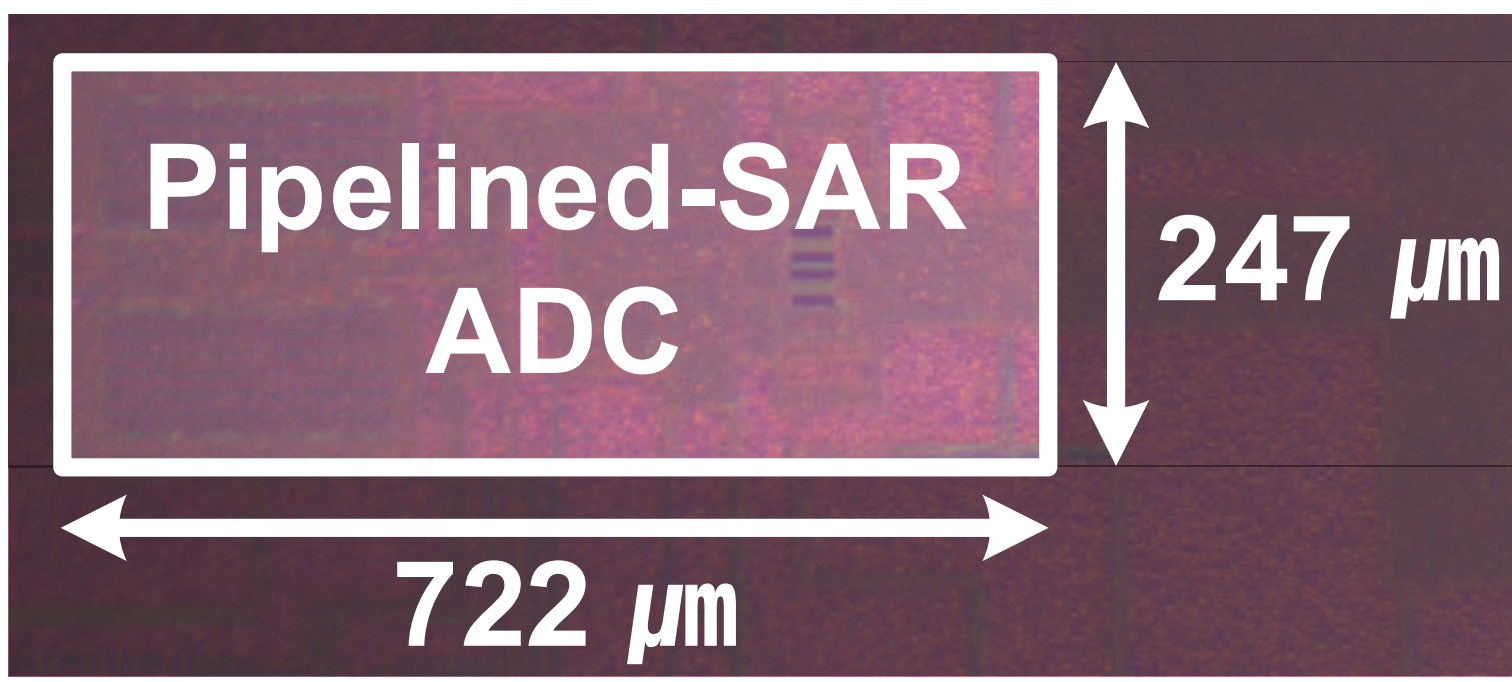


Fig. 3. Chip Microphotograph

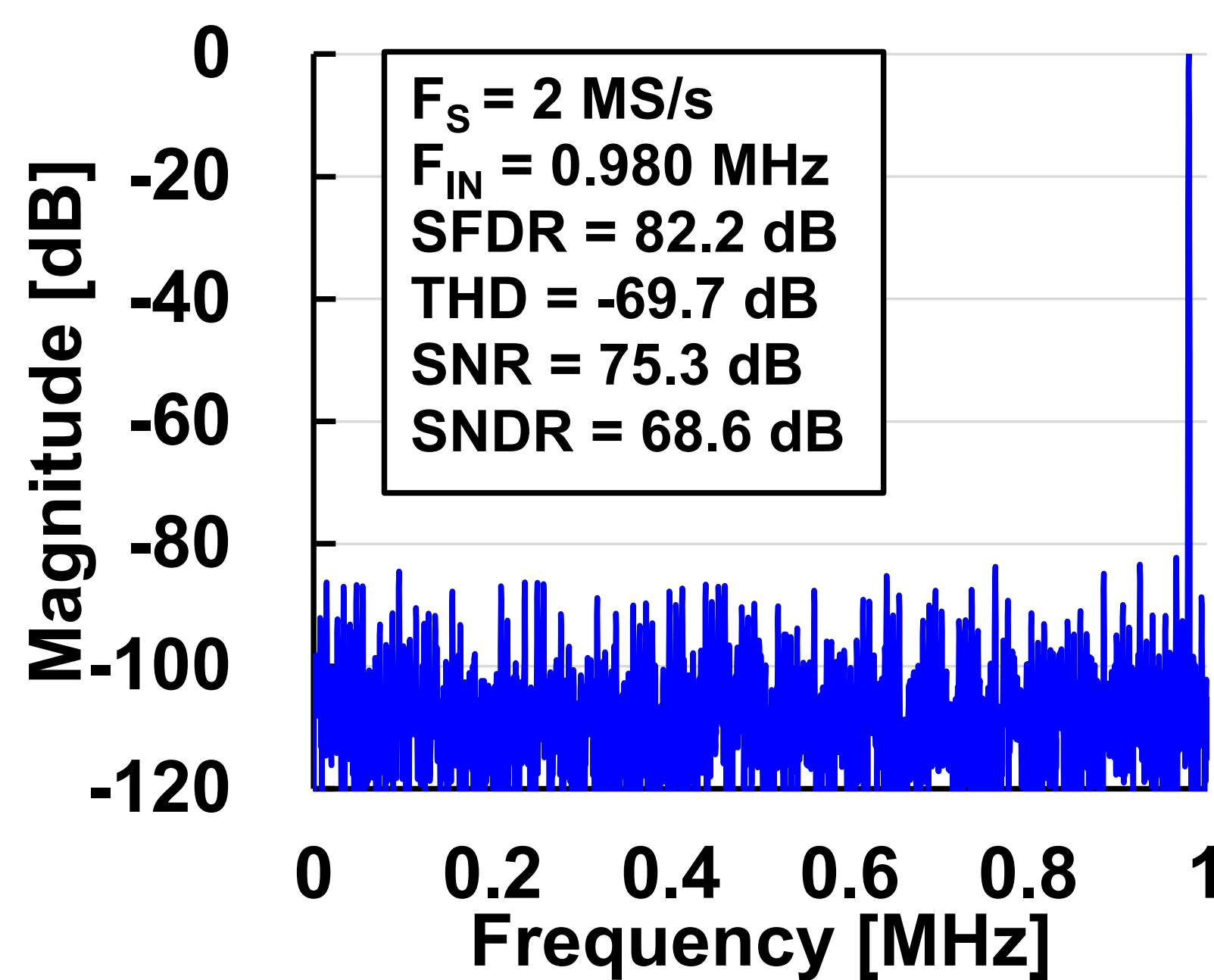


Fig. 4. ADC output spectra at  $F_s = 2\text{MS/s}$

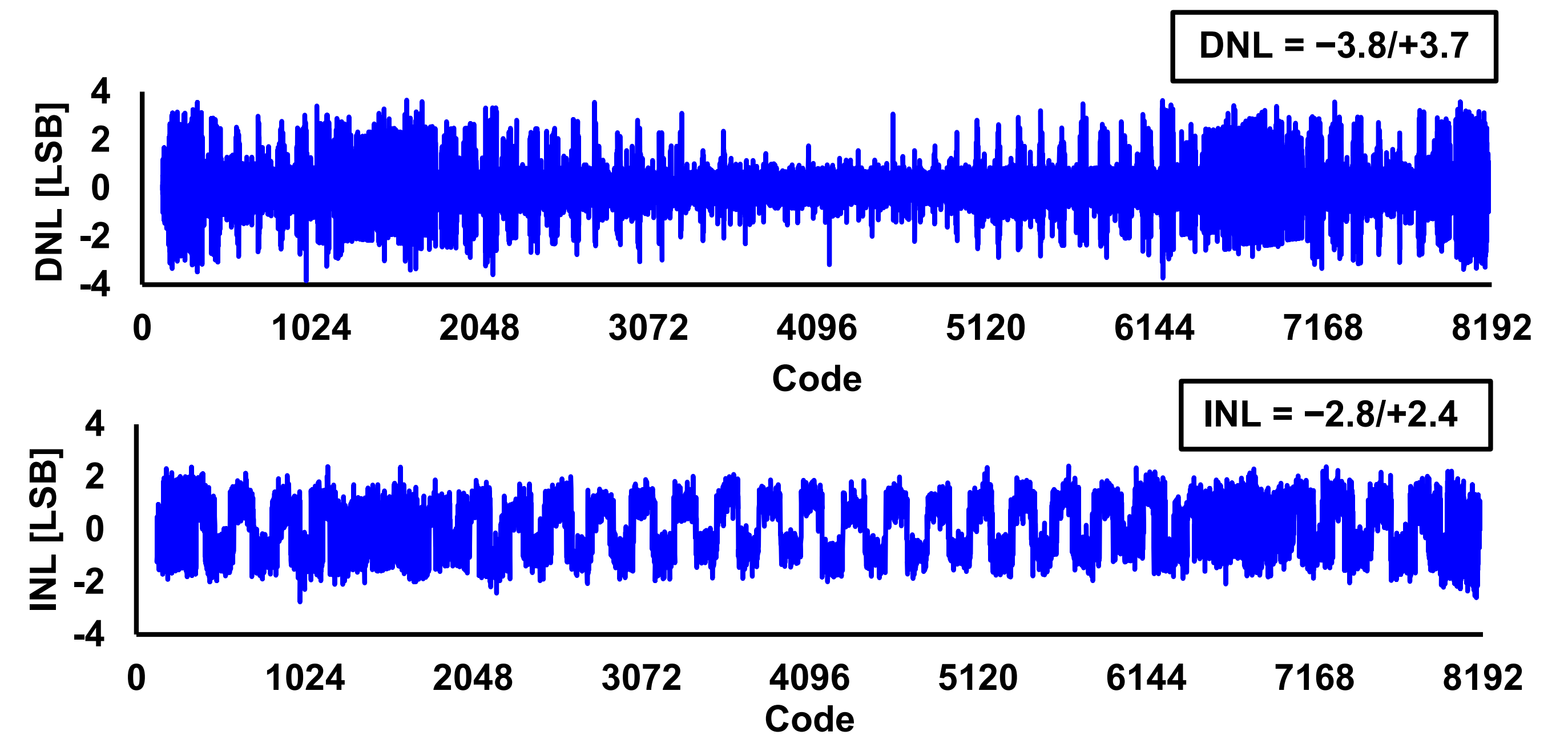


Fig. 5. ADC's DNL and INL

- Fig. 3. represents the microphotograph of the fabricated pipelined-SAR ADC in 65 nm CMOS technology. It occupies total area of 0.18 mm<sup>2</sup> and active area of 0.023 mm<sup>2</sup>.
- Fig. 4. displays the ADC's dynamic performance at sampling frequency ( $F_s$ ) of 2 MS/s. The ADC achieves 68.6 dB signal-to-noise-and-distortion ratio (SNDR) and 82.2 dB spurious-free dynamic range (SFDR).
- Fig. 5. shows the ADC's differential non-linearity (DNL) and integral non-linearity (INL). The maximum DNL and INL are 3.8 LSB and 2.8 LSB, respectively.
- Table I summarizes the ADC's performances. The ADC consumes 72.3  $\mu\text{W}$ , and achieves  $\text{FoM}_{\text{SNDR}}$  of 170.0 dB and  $\text{FoM}_{\text{SNR}}$  of 176.7 dB.

TABLE I. ADC Performance Summary

| Parameter     | Value   | Parameter                       | Value    |
|---------------|---|---------------------------------|----------|
| Process       | 65 nm CMOS                                    | SFDR                            | 82.2 dB  |
| $F_s$         | 2 MS/s  | THD                             | -69.7 dB |
| $V_{DD}$      | 1.2 V   | SNR                             | 75.3 dB  |
| Power         | 72.3 $\mu\text{W}$                            | SNDR                            | 68.6 dB  |
| Area (Active) | 0.18 mm <sup>2</sup> (0.023 mm <sup>2</sup> ) | $\text{FoM}_{\text{SNR}}^*$     | 176.7 dB |
|               |   | $\text{FoM}_{\text{SNDR}}^{**}$ | 170.0 dB |

\*  $\text{FoM}_{\text{SNR}} = \text{SNR} + 10 \times \log_{10}(F_s / (2 \times \text{Power}))$   
 \*\*  $\text{FoM}_{\text{SNDR}} = \text{SNDR} + 10 \times \log_{10}(F_s / (2 \times \text{Power}))$

### Summary & Conclusion

- A 13-bit 2 MS/s pipelined-SAR ADC for mobile IoT devices is fabricated in 65nm CMOS process.
- The ADC achieves SNDR of 68.6 dB and  $\text{FoM}_{\text{SNDR}}$  of 170.0 dB at  $F_s = 2\text{MS/s}$ . The SNDR performance is limited by total-harmonic distortions (THD) of -69.7 dB as shown in Fig. 4, and also limited by non-linearities as shown in Fig. 5.
- The ADC can perform better energy efficiency by calibrating the non-linearities in the future work, since  $\text{FoM}_{\text{SNR}}$  shows better performance of 176.7 dB.

### Acknowledgement

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### References

- [1] X. Tang, X. Yang, J. Liu, W. Shi, D. Z. Pan and N. Sun, "27.4 A 0.4-to-40MS/s 75.7dB-SNDR Fully Dynamic Event-Driven Pipelined ADC with 3-Stage Cascoded Floating Inverter Amplifier," 2021 IEEE International Solid-State Circuits Conference (ISSCC), San Francisco, CA, USA, 2021, pp. 376-378.